



GUR® 4056-3

GUR®

GUR 4056-3: UHMW-PE powder grade: small hydrophilic particle

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Resin Identification	(PE-UHMW)	ISO 1043
Part Marking Code	>(PE-UHMW)<	ISO 11469
Average molecular weight	7.3E6 g/m	ol Margolies' equation
Average particle size, d50	60 μm	laser scattering

Rheological properties

Viscosity number	3200 cm ³ /g	ISO 307, 1628
Intrinsic viscosity	2700	ISO 307, 1628

Typical mechanical properties

Tensile modulus 540	MPa ISO 527-1/-2
Tensile stress at yield, 50mm/min 18	MPa ISO 527-1/-2
Tensile strain at yield, 50mm/min 15	% ISO 527-1/-2
Tensile stress at 50% strain 18	MPa ISO 527-1/-2
Tensile stress at break, 50mm/min 36	MPa ISO 527-1/-2
Nominal strain at break 380	% ISO 527-1/-2
Elongational stress F, 150/10 0.5	MPa ISO 21304-2
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Poisson's ratio 0.47 ^[C]	
Shore D hardness, 15s 60	ISO 48-4 / ISO 868
[C]: Calculated	

Tribological properties

Wear by sandslurry method 85 (based on GUR 4120=100)

Thermal properties

Temperature of deflection under load, 1.8 MPa	38 °C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	80 °C	ISO 306

Electrical properties

Volume resistivity	1E12 Ohm.m	IEC 62631-3-1
Surface resistivity	1E12 Ohm	IEC 62631-3-2

Physical/Other properties

Density	930 kg/m ³	ISO 1183
Bulk density	440 kg/m^3	ISO 60

Characteristics

Delivery form Powder, Micropowder

Special characteristics High impact or impact modified, Hydrolysis resistant, Low wear / Low friction,

Chemical resistant, Hydrophilic

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